

## IN THE CLAIMS

1. (Previously amended) A method of manufacturing a screen for downhole use, comprising:
  - inserting a base pipe into a filter layer;
  - securing said filter layer to said base pipe by expanding said base pipe.
2. (Original) The method of claim 1, comprising:
  - creating an interference fit between said base pipe and said filter layer.
3. Cancelled
4. (Original) The method of claim 1, comprising:
  - reducing the size of said filter layer.
5. (Currently amended) The method of claim 1, comprising:
  - accomplishing said securing said filter layer to said base pipe without welding, adhesives or mechanical connectors.
6. (Original) The method of claim 1, comprising:
  - inserting said base pipe and filter layer downhole;
  - expanding said base pipe downhole.
7. (Original) The method of claim 1, comprising:
  - mounting a protective jacket to said filter layer before inserting said base pipe.
8. (Canceled)
9. (Currently amended) The method of claim ~~2~~ 8, comprising:
  - accomplishing said securing said filter layer to said base pipe without welding, adhesives or mechanical connectors.
10. (Previously amended)
  - A method of manufacturing a screen for downhole use, comprising:
    - inserting a base pipe into a filter layer;
    - securing said filter layer to said base pipe by changing one of their dimensions;
    - creating an interference fit between said base pipe and said filter layer;
    - expanding said base pipe;
    - securing said filter layer to said base pipe without welding, adhesives or mechanical connectors;
    - inserting said base pipe and filter layer downhole;